



	PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES	
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#### Flow and levelling additives

DYNOADD F-1	Excellent allrounder flow- and anti-crater additive. Allrounder with very well-balanced performance - improves flow/levelling - improves wetting - eliminates craters, cissing, pinholes and overspray-craters	- Solvent borne	- Industrial coatings - Coil coatings - Automotive - Printing inks - Wood coatings	- VOC-free - silicon-free - defoaming - <b>excellent choice for multiple-layer coatings</b>
DYNOADD F-100	Flow- and wetting additive, very good compatibility - improves flow/levelling - improves wetting - eliminates, craters, cissing, pinholes and overspray-craters - compatible with polar systems	- Solvent borne	<ul> <li>Industrial coatings</li> <li>Coil coatings</li> <li>Can coatings</li> <li>Automotive</li> <li>Printing inks</li> <li>Wood coatings</li> </ul>	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- is more compatible with film-forming resins than DYNOADD F-1</li> <li>- gives improved performance in polar systems</li> <li>- can be used in all layers of multi-layered coatings</li> </ul>
DYNOADD F-101	Flow- and wetting additive, very good compatibility - improves flow/levelling - improves wetting - eliminates, craters, cissing, pinholes and overspray-craters - compatible with polar systems	- Solvent borne - UV-curing	<ul> <li>Industrial coatings</li> <li>Coil coatings</li> <li>Automotive</li> <li>Printing inks</li> <li>Wood coatings</li> <li>UV-coatings</li> </ul>	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- DYNOADD F-101 is more polar than DYNOADD F-100.</li> <li>- the higher polarity gives better pigment- wetting and improved adhesion</li> <li>- can be used in all layers of multi-layered coatings</li> </ul>
DYNOADD F-102	Flow additive with very good antifoam properties - improves flow/levelling - improves wetting - eliminates craters and pinholes - antifoaming	- Solvent borne	- Industrial coatings - Coil coatings	<ul> <li>80% in DPM (dipropyleneglycol- monomethyl ether)</li> <li>silicone-free</li> <li>good combination with DYNOADD F-1</li> <li>limited compatibility</li> <li>can be used in all layers of multi-layered coatings</li> </ul>





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DYNOADD F-106	Flow additive with excellent transparency, especially for clear coatings - improves flow/levelling - eliminates orange peel, craters and popping	- Solvent borne	- Automotive OEM clear-coats	<ul> <li>- 50% in DPM (dipropyleneglycol- monomethyl ether)</li> <li>- silicone-free</li> <li>- improves flow/levelling without affecting transparency</li> <li>- good DOI (Distinctness of Image)</li> </ul>
DYNOADD F-112	<ul> <li>Higher polymeric flow and anti-crater additive</li> <li>improves flow/levelling</li> <li>improves wetting</li> <li>eliminates craters, bubbles, pinholes and overprint-craters</li> <li>antifoaming</li> </ul>	- Solvent borne	- Industrial coatings - Coil coatings - Automotive - Wood coatings	<ul> <li>- 80% in DPM (dipropyleneglycol- monomethyl ether)</li> <li>- silicone-free</li> <li>- can be used in all layers of multi-layered coatings</li> </ul>
DYNOADD F-201ND	Flow additive with antifoam properties - improves flow/levelling - eliminates craters, orange peel and pinholes - aids air-release and reduces foam - prevents flooding and floating	- Solvent borne	- Industrial coatings - Coil coatings - Wood coatings	<ul> <li>- 80% in Solvesso 150ND</li> <li>- silicone-free</li> <li>- limited compatibility</li> <li>- can be used in all layers of multi- layered coatings</li> </ul>
DYNOADD F-404	Flow- and wetting additive with increased slip and high gloss effect - improves flow/levelling - improves gloss - improves wetting and slip - eliminates craters and overspray creaters	- Solvent borne - UV-curing	- Industrial coatings - Automotive - Wood coatings - UV-coatings	<ul> <li>- 50% in DPM (dipropyleneglycol- monomethyl ether)</li> <li>- siloxane-modified</li> </ul>
DYNOADD F-409	Flow- and wetting additive for UV-coatings - improves flow/levelling - improves gloss - improves wetting and slip - eliminates craters and orange peel	- UV-curing	- Industrial coatings - Wood coatings - UV-coatings	- VOC-free - <b>siloxane-modified</b>





PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES
DYNOADD F-414 B	<b>Flow- and wetting additive</b> - improves slip significantly - improves mar resistance - eliminates overspray-craters Ideal in combination with DYNOADD F-100	- Solvent borne - Solvent free	- Industrial coatings - Automotive - Wood coatings	- 60% in BGA (butylglycolacetate) - <b>siloxane-modified</b> - not soluble in water
DYNOADD F-461 NEW	Flow- and wetting additive with increased slip and defoaming - reduces surface tension - very good wetting - slip improvement giving increased scratch and mar resistance - prevents defects - for wood and direct to metal coatings	<ul> <li>water based systems</li> <li>solvent based systems</li> <li>solvent-free systems</li> <li>Acrylic resin systems</li> <li>PUD's</li> <li>Epoxy</li> </ul>	- industrial coatings - wood coatings - automotive coatings	<ul> <li>100% polymer liquid</li> <li>polyether-polysiloxan based</li> <li>SVHC-free</li> <li>partially soluble in water</li> <li>soluble in alcohols, glycol ethers and acetates</li> <li>insoluble in mineral spirits</li> </ul>
DYNOADD F-601	Flow- and wetting additive - improves flow/levelling - eliminates craters, overspray- craters, pinholes and fisheyes	- Water borne - UV-curing - Solvent borne, <b>highly polar</b>	- Industrial coatings - Automotive - Wood coatings - UV-coatings	<ul> <li>- 50% in DPM (dipropyleneglycol- monomethyl ether)</li> <li>- silicone-free</li> <li>- can be used in all layers of multi-layered coatings</li> <li>- not neutralized</li> </ul>
DYNOADD F-603	Flow- and wetting additive with low foam formation - improves flow/levelling - improves wetting - eliminates craters, pinholes and fisheyes - low foam formation	- Water borne - UV-curing		
DYNOADD F-606	Non-foaming substrate wetting agent for water-based systems - improves substrate wetting - improves pigment wetting - foam de-stabilizing - very wide compatibility - high transparency	- water based - UV-curing	<ul> <li>water based primers</li> <li>automotive primers and basecoats</li> <li>water based UV-coatings</li> <li>printing inks</li> <li>architectural paints</li> <li>water based adhesives</li> </ul>	<ul> <li>non-ionic</li> <li>50% in DPM (Dipropyleneglykol- monomethyl ether)</li> <li>silicone-free</li> <li>water soluble</li> <li>very easy handling / incorporation (even to the finished paint)</li> </ul>





PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES
DYNOADD F-608	Non foaming wetting and levelling additive for water-based systems - improves flow/levelling - improves wetting - eliminates craters, pinholes and fisheyes - no foam formation - very wide compatibility - high transparency	- water based - UV-curing	<ul> <li>Industrial coatings</li> <li>Automotive</li> <li>Wood coatings</li> <li>water based UV-coatings</li> <li>Acrylic dispersions</li> <li>PU dispersions</li> <li>water dilutable alkyd-polyester- and epoxy-resins</li> </ul>	<ul> <li>- 50% in DPM (Dipropyleneglykol- monomethyl ether)</li> <li>- silicone-free</li> <li>- water soluble</li> <li>- very easy handling / incorporation (even to the finished paint)</li> </ul>

For more information about your target-application visit also: <u>www.dynoadd.com/product-selector/</u>

#### Antifoam- and air-release additives

DYNOADD F-470	Highly effective degassing agent for clear thick film applications - no haze - prevents foam formation - air-releasing and anti-popping - eliminates air-entrapment, pinholes and surface foam - improves flow and slip		Thick-film applications like: - Floor coatings	<ul> <li>3% in 2-ethyl-hexyl acetate</li> <li>Fluoro modified</li> <li>Silicone modified</li> <li>does NOT reduce transparency</li> <li>for clear/transparent thick film applications</li> </ul>
DYNOADD F-471	Highly effective degassing agent for clear thick film applications - ho haze - prevents foam formation - air-releasing and anti-popping - eliminates air-entrapment and pinholes - improves flow and slip - especially suitable for airmix and airless - spray applications	- Solvent borne - Solvent free	- Castings - Molding based on 2K epoxies, unsaturated PE's, 1K- and 2K PU's	<ul> <li>- 3% in butyl-acetate</li> <li>- Fluoro modified</li> <li>- Silicone modified</li> <li>- does NOT reduce transparency</li> <li>- for clear/transparent thick film applications</li> </ul>





PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES
DYNOADD F-701B	Antifoam concentrate - eliminates foam - air-releasing and anti-popping - eliminates craters and orange peel	- Solvent borne - Solvent free	- Coil coatings - Industrial coatings - Packagings - PVDF-systems	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- can be used in all layers of multi-layered coatings</li> <li>- very good compatibility with wax dispersions, even at high wax concentration levels</li> </ul>
DYNOADD F-707	Antifoam- and air-release agent - eliminates foam - air-releasing - anti-popping Ideal in combination with flow- and levelling additive DYNOADD F-101	- Solvent borne	- Coil coatings - PVdF-systems - Industrial coatings - Packagings	<ul> <li>- 28% in 2-ethyl-hexal acetate</li> <li>- silicon-free</li> <li>- corresponds to DYNOADD F-705 dissolved in 2-Ethyl-hexal acetate</li> <li>- can be used in all layers of multi-layered coatings</li> <li>- very good compatibility with wax- dispersions, even at high wax-concentration levels</li> </ul>
DYNOADD F-708	Antifoam concentrate with good compatibility - eliminates foam - air-releasing and anti-popping - eliminates craters and orange peel - improves flow/levelling Ideal in combination with flow- and levelling additive DYNOADD F-101	- Solvent borne - Water borne - UV-curing	- Coil coatings - Industrial coatings - Packagings - PVDF-systems - Printing inks - UV-coatings	<ul> <li>- VOC-frei</li> <li>- silicone-free</li> <li>- can be used in all layers of multi- layered coatings</li> <li>- very good compatibility with wax-dispersions, even at high wax-concentration levels</li> <li>- better compatibility as DYNOADD F-705</li> </ul>
DYNOADD F-709	Antifoam concentrate with good compatibility - eliminates foam - air-releasing and anti-popping - eliminates craters and orange peel - improves flow/levelling Ideal in combination with flow- and levelling additive DYNOADD F-101	- Solvent borne	- Coil coatings - Industrial coatings - Packagings - PVdF-systems	<ul> <li>28% in 2-ethyl-hexyl acetate</li> <li>silicon-free</li> <li>corresponds to DYNOADD F-708 dissolved in 2-Ethyl-hexal acetate</li> <li>can be used in all layers of multi-layered coatings</li> <li>very good compatibility with wax-dispersions, even at high wax-concentration levels</li> </ul>





PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES
DYNOADD F-711	Anti-popping and antifoam concentrate with excellent compatibility - eliminates foam - air-releasing - anitp-popping - improves flow/levelling	- Solvent borne - Solvent free	- Industrial coatings - Coil coatings - Automotive	- VOC-free - silicone-free - better compatibility as DYNOADD F-705 - <b>excellent as anti-popping agent</b>
DYNOADD F-712	Anti-popping and antifoam concentrate with excellent compatibility - eliminates foam - air-releasing - anti-popping - improves flow/levelling	- UV-curing	- UV-coatings	<ul> <li>- 50% in 2-ethyl-hexyl acrylate</li> <li>- silicone-free</li> <li>- corresponds to DYNOADD F-711</li> <li>dissolved in 2-ethyl-hexyl acrylate</li> <li>- can be used in all layers of multi- layered coatings</li> <li>- excellent as anti-popping agent</li> </ul>
DYNOADD F-713	Antifoam additive for thick film applications - eliminates foam - air-release - anti-popping - eliminates pinholes	- Solvent borne - Solvent free	Thick-film applications like: - Floor coatings - Castings - Molding based on 2K epoxies, unsaturated PE's, 1K- and 2K PU's	- VOC-free - silicone-free - may reduce film transparency - <b>preferably for pigmented systems</b>
DYNOADD F-760	<ul> <li>Defoamer additive</li> <li>prevents foam</li> <li>rapid destabilization and destruction of foam</li> <li>incorporation even without high shear forces</li> <li>Can also be used for pigment dispersion</li> </ul>	- aqueous systems - 2K NCO systems	- aqueous paints, varnishes and coatings	<ul> <li>Polymer solution in alcohol and hydrocarbon solvent</li> <li>silicone-free</li> <li>free of mineral oil</li> <li>Surface remains overprintable</li> <li>insoluble in water but very soluble in solvents such as hydrocarbons, glycol ethers, esters and alcohols</li> </ul>

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Aultifunctional	flow-additives			
DYNOADD F-113	Flow additive with pronounced crosslinking density - eliminates significantly dirt pickup - excellent anti-blocking - improves release properties of film - improves anti-graffiti properties - eliminates craters, orange peel and pinholes	- Solvent borne	- Coil coatings - Heat-set topcoats	- 70% in DPM (dipropyleneglycol- monomethyl ether) - <b>silicone-free</b>
DYNOADD F-430	Flow- and wetting additive - improves scratch resistance - improves anti-blocking - improves dirt pickup - anti-popping - eliminates craters and orange peel	- Solvent borne	- Coil coatings - Solvent borne topcoats	<ul> <li>- 60% in DPM (dipropyleneglycol- monomethyl ether) and solvent naphtha 150ND</li> <li>- not compatible in PU formulations</li> <li>- PTFE-wax modified</li> </ul>
DYNOADD F-800	Multifunctional adhesion-promoting flow additive - improves significantly adhesion to PU-foams - eliminates orange peel, craters and pinholes	- Solvent borne	- Coil coatings - PU coatings	<ul> <li>-65% in solvent naphta 150 / dibasic ester (1:1)</li> <li>- surface active polymer with excellent adhesion to PU-foams</li> <li>- silicone-free</li> <li>- can be used in all layers of multilayered coatings</li> </ul>
DYNOADD F-802	Multifunctional adhesion promoting flow additive - improves significantly adhesion to next isocyanate-paint or adhesive layer - eliminates orange peel, craters and pinholes	- Solvent borne - overcoatable	- Primer - Coil-coating - PU paints - Baking enamels - Inks	<ul> <li>-72% in solvent naphta 150 / dibasic ester (1:1)</li> <li>Surface-active polymer with very good adhesion to next isocyanate paint or adhesive layer</li> <li>silicone-free</li> </ul>





PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES
DYNOADD F-810	Multifunctional adhesion promoting flow additive - improves significantly adhesion of UV-curable printing inks and coatings - eliminates orange peel, craters and pinholes	- Solvent borne - UV-curing	- Coil-coatings - PU coatings - Packagings	<ul> <li>100% Polymer (liquid)</li> <li>surface active polymer with excellent adhesion to UV-curable printing inks and coatings</li> <li>silicone-free</li> </ul>

For more information about your target-application visit also: <u>www.dynoadd.com/product-selector/</u>

#### Flow- and antifoam additives for food contact

DYNOADD F-3B	Anti-crater and flow additive - improves flow/levelling - improves wetting - eliminates craters, cissing and pinholes - defoaming - good dispersion aid for carbon black pigments	- Solvent borne	- Can coatings - Coil coatings - Printing inks - Packagings	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- FDA 21 § 175.300 compliant</li> <li>- defoaming</li> <li>- can be used in all layers of multi-layered coatings</li> <li>- low-migration version of DYNOADD F-3</li> </ul>
DYNOADD F-300	Flow and levelling polymeric additive - excellent flow and levelling - eliminates craters, cissing and pinholes - compatible with polar systems - improves substrate wetting	- Solvent borne	- Can coatings - Coil coatings - Printing inks - Packagings	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- FDA 21 § 175.300 compliant</li> <li>- better compatibility with film-forming systems than DYNOADD F-3B</li> <li>- can be used in all layers of multi-layered coatings</li> </ul>
DYNOADD F-705	Foam control additive concentrate - eliminates foam - air-releasing - anti-popping	- Solvent borne <b>- UV-curing</b>	- thick film coatings like: 2K epoxy, UP or PUR.	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- food contact compliant up to 0.1% dosage</li> <li>- dissolve in a suitable solvent or UV-monomer before adding</li> <li>- does not influence appearance of UV-coatings</li> </ul>





PRODUCTNAME	DESCRIPTION	PAINT SYSTEMS	APPLICATION	SPECIAL FEATURES
DYNOADD F-715	Antifoam- and air-release agent for UV-coatings - eliminates foam - air-release - anti-popping	- Solvent borne <b>- UV-curing</b>	- thick film coatings like: 2K epoxy, UP or PUR.	<ul> <li>- VOC-free</li> <li>- silicone-free</li> <li>- food contact compliant up to 0.1% dosage</li> <li>- does not influence appearance of UV-coatings</li> </ul>

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#### Dispersing additives

DYNOADD D-960	Dispersing agent primarily for: - <b>carbon black pigments</b> - also organic pigments - fast grinding time - low viscosity pigment pastes - high colour strength and gloss - excellent stability	- waterbased, pigmented systems	<ul> <li>water-borne pigment pastes</li> <li>automotive coatings</li> <li>industrial coatings</li> <li>wood coatings</li> <li>printing inks</li> </ul>	<ul> <li>- VOC-free</li> <li>- Label-free</li> <li>- silicone free</li> <li>- non-ionic polymer based</li> <li>- Newtonian</li> <li>- 40% in water</li> <li>- fully soluble in water, ethanol, isopropanol and acetone</li> </ul>
DYNOADD D-962	Dispersing agent, primarily for: - <b>organic pigments</b> - inorganic pigments - also carbon black pigments - low viscosity pigment pastes - high colour strength and gloss - excellent stability	- waterbased, pigmented systems	<ul> <li>water-borne pigment pastes</li> <li>automotive coatings</li> <li>industrial coatings</li> <li>wood coatings</li> <li>printing inks</li> </ul>	<ul> <li>- VOC-free</li> <li>- Label-free</li> <li>- silicone free</li> <li>- non-ionic polymer based</li> <li>- 40% in water</li> <li>- fully soluble in water, ethanol, isopropanol and acetone</li> </ul>
DYNOADD D-963 NEW	Dispersing agent primarily for: - inorganic pigments and fillers - also for organic pigments - excellent viscosity reduction - high colour strength and gloss - excellent stability	- waterbased, pigmented systems	<ul> <li>water-borne pigment pastes</li> <li>automotive coatings</li> <li>industrial coatings</li> <li>wood coatings</li> <li>printing inks</li> </ul>	<ul> <li>- VOC-free</li> <li>- label-free</li> <li>- silicone free</li> <li>- polymer mixture</li> <li>- 40% in water</li> <li>- fully soluble in water, ethanol, isopropanol and acetone</li> </ul>